CUTEK

CUTEK Machine Coat copper

Chemisys Manufacturing Pty Ltd

Version No: 1.2

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 04/12/2023 Print Date: 04/12/2023 L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	CUTEK Machine Coat copper	
Synonyms	Not Available	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Fast penetrating wood stabiliser for factory use.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Chemisys Manufacturing Pty Ltd	
Address	72 Chetwynd Street Queensland 4129 Australia	
Telephone	+617 3188 5242	
Fax	+617 3073 3919	
Website	www.cutek.com.au	
Email	admin@chemisys.com.au	

Emergency telephone number

Association / Organisation	Chemisys Manufacturing Pty Ltd	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	+617 3188 5246	+61 1800 951 288
Other emergency telephone numbers	131 126	+61 3 9573 3188

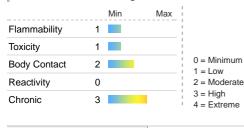
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SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings



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Poisons Schedule

Classification ^[1]	Flammable Liquids Category 4, Aspiration Hazard Category 1, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements



Signal word Danger

Hazard statement(s)

H227	Combustible liquid.	
H304	May be fatal if swallowed and enters airways.	
H319	Causes serious eye irritation.	
H336	May cause drowsiness or dizziness.	
AUH066	Repeated exposure may cause skin dryness and cracking.	

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
P271	Use only outdoors or in a well-ventilated area.	
P261	Avoid breathing mist/vapours/spray.	
P280	P280 Wear protective gloves, protective clothing, eye protection and face protection.	
P264	Wash all exposed external body areas thoroughly after handling.	

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64742-58-1.	30-60	spent petroleum lubricating oils, hydrotreated (severe)
64742-48-9.	30-60	naphtha petroleum, heavy, hydrotreated
Not Available	<10	phosphoric esters

CAS No	%[weight]	Name
64359-81-5*	<1	4.5-dichloro-2-octyl-3(2H)-isothiazolone
10380-28-6*	<1	copper 8-quinolinol
Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available		

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. Treat symptomatically.

For petroleum distillates

• In case of ingestion, gastric lavage with activated charcoal can be used promptly to prevent absorption - decontamination (induced emesis or lavage) is controversial and should be considered on the merits of each individual case; of course the usual precautions of an endotracheal tube should be considered prior to lavage, to prevent aspiration.

Individuals intoxicated by petroleum distillates should be hospitalized immediately, with acute and continuing attention to neurologic and cardiopulmonary function.

· Positive pressure ventilation may be necessary.

Acute central nervous system signs and symptoms may result from large ingestions of aspiration-induced hypoxia.

• After the initial episode, individuals should be followed for changes in blood variables and the delayed appearance of pulmonary oedema and chemical pneumonitis. Such patients should be followed for several days or weeks for delayed effects, including bone marrow toxicity, hepatic and renal impairment Individuals with chronic pulmonary disease will be more seriously impaired, and recovery from inhalation exposure may be complicated.

· Gastrointestinal symptoms are usually minor and pathological changes of the liver and kidneys are reported to be uncommon in acute intoxications.

• Chlorinated and non-chlorinated hydrocarbons may sensitize the heart to epinephrine and other circulating catecholamines so that arrhythmias may occur.Careful consideration of this potential adverse effect should precede administration of epinephrine or other cardiac stimulants and the selection of bronchodilators.

All persons handling organic phosphorus ester materials regularly should undergo regular medical examination with special stress on the central nervous systems. Whilst atropine or pyridine-2-aldoxime methiodide (PAM) are beneficial antidotes for acute phosphate ester poisonings, they are of little value in reversing acute or chronic neurological damage due to phosphites and some types of aryl phosphate.

- Heavy and persistent skin contamination over many years may lead to dysplastic changes. Pre-existing skin disorders may be aggravated by exposure to this product.
- In general, emesis induction is unnecessary with high viscosity, low volatility products, i.e. most oils and greases.
- High pressure accidental injection through the skin should be assessed for possible incision, irrigation and/or debridement.

NOTE: Injuries may not seem serious at first, but within a few hours tissue may become swollen, discoloured and extremely painful with extensive subcutaneous necrosis. Product may be forced through considerable distances along tissue planes.

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 WARNING: In use may form flammable/ explosive vapour-air mixtures. Combustible. Slight fire hazard when exposed to heat or flame. Acids may react with metals to produce hydrogen, a highly flammable and explosive gas. Heating may cause expansion or decomposition leading to violent rupture of containers. May emit acrid smoke and corrosive fumes. Combustion products include: carbon dioxide (CO2) other pyrolysis products typical of burning organic material. May emit corrosive fumes. CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Environmental hazard - contain spillage. Slippery when spilt. Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	Environmental hazard - contain spillage. Chemical Class: organophosphates For release onto land: recommended sorbents listed in order of priority. SORBENT TYPE RANK APPLICATION COLLECTION LIMITATIONS LAND SPILL - SMALL

cross-linked polymer - particulate	1	shovel	shovel	R, W, SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
wood fiber - pillow	1	throw	pitchfork	R,P, DGC, RT
foamed glass - pillow	2	shovel	shovel	R, W, P, DGC
sorbent clay - particulate	2	shovel	shovel	R, I, P
wood fibre - particulate	3	shovel	shovel	R,W, P, DGC
LAND SPILL - MEDIUM				
cross-linked polymer -particulate 1	1	blower	skiploader	R, W, SS
sorbent clay - particulate 2	2	blower	skiploader	R, I, P
polypropylene - particulate 2	2	blower	skiploader	R, SS, DGC
expanded mineral - particulate 3	3	blower	skiploader	R,I, W, P, DGC
wood fiber- particulate 3	3	blower	skiploader	R, W, P, DGC
polypropylene - mat 3	3	throw	skiploader	DGC, RT
RT:Not effective where terrain is rugg SS: Not for use within environmental W: Effectiveness reduced when wind Reference: Sorbents for Liquid Haza R.W Melvold et al: Pollution Technolo Slippery when spilt. Moderate hazard. Clear area of personnel and mov Alert Fire Brigade and tell them lo	lly dy arde ogy	sensitive ous Suba y Reviev upwind.	stance Clea v No. 150: N	Noyes Data Corp
 Wear breathing apparatus plus p Prevent, by any means available. No smoking, naked lights or ignititive increase ventilation. 	orot e, s	tective g pillage fr	loves. om enterin	
 Stop leak if safe to do so. Contain spill with sand, earth or v Collect recoverable product into I Absorb remaining product with sa Collect solid residues and seal in 	lab an	oelled co d, earth (ntainers for or vermiculi	te.
Wash area and prevent runoff int				
If contamination of drains or wate	~ ~ .	0000 000	ure advica	omorgoncy sory

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

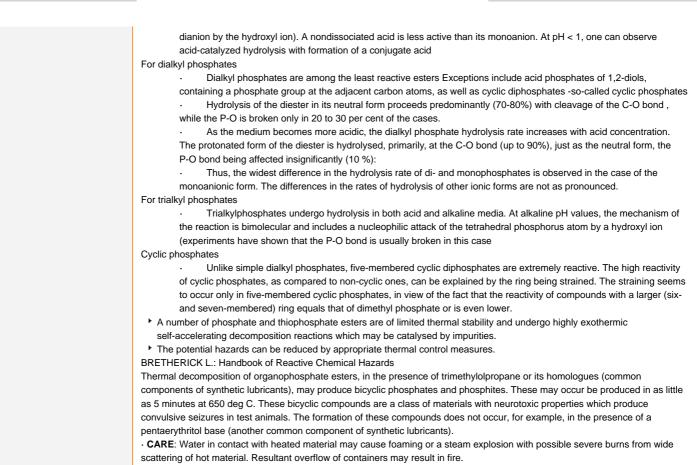
Precautions for safe handling

Safe handling	The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, present of contaminants, and anti-static additives can greatly influence the conductivity of a liquid. Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. Electrostatic discharge may be generated during pumping - this may result in fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). Avoid splash filling. Do NOT use compressed air for filling discharging or handling operations. Wait 2 minutes after tank filling (for tanks such as those on road tanker vehicles) before opening hatches or manholes. Wait 30 minutes after tank filling (for large storage tanks) before opening hatches or manholes. Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable

	· air-vapour mixtures can occur. Be aware of handling
	\cdot operations that may give rise to additional hazards that result
	from the accumulation of static charges. These include but are
	· not limited to pumping (especially turbulent flow), mixing,
	· filtering, splash filling, cleaning and filling of tanks and
	· containers, sampling, switch loading, gauging, vacuum truck
	• operations, and mechanical movements. These activities may
	lead to static discharge e.g. spark formation. Restrict line
	· velocity during pumping in order to avoid generation of
	electrostatic discharge (= 1 m/s until fill pipe submerged to
	• twice its diameter, then = 7 m/s). Avoid splash filling.
	• Do NOT use compressed air for filling, discharging, or handling operations
	Avoid all personal contact, including inhalation.
	Wear protective clothing when risk of exposure occurs.
	▶ Use in a well-ventilated area.
	Prevent concentration in hollows and sumps.
	 DO NOT enter confined spaces until atmosphere has been checked.
	Avoid smoking, naked lights or ignition sources.
	Avoid contact with incompatible materials.
	When handling, DO NOT eat, drink or smoke.
	Keep containers securely sealed when not in use.
	Avoid physical damage to containers.
	Always wash hands with soap and water after handling.
	Work clothes should be laundered separately.
	Use good occupational work practice.
	Observe manufacturer's storage and handling recommendations contained within this SDS.
	Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
	DO NOT allow clothing wet with material to stay in contact with skin
	Store in original containers.
	Keep containers securely sealed.
	No smoking, naked lights or ignition sources.
Other information	Store in a cool, dry, well-ventilated area.
	Store away from incompatible materials and foodstuff containers.
	Protect containers against physical damage and check regularly for leaks.

Conditions for safe storage, including any incompatibilities

	go, morading any moonpationnes
Suitable container	 Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. Check all containers are clearly labelled and free from leaks. Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Low molecular weight alkanes: May react violently with strong oxidisers, chlorine, chlorine dioxide, dioxygenyl tetrafluoroborate. May react with oxidising materials, nickel carbonyl in the presence of oxygen, heat. Are incompatible with nitronium tetrafluoroborate(1-), halogens and interhalogens may generate electrostatic charges, due to low conductivity, on flow or agitation. Avoid flame and ignition sources Redox reactions of alkanes, in particular with oxygen and the halogens, are possible as the carbon atoms are in a strongly reduced condition. Reaction with oxygen (if present in sufficient quantity to satisfy the reaction stoichiometry) leads to combustion without any smoke, producing carbon dioxide and water. Free radical halogenation reactions occur with halogens, leading to the production of haloalkanes. In addition, alkanes have been shown to interact with, and bind to, certain transition metal complexes. Interaction between chlorine and ethane over activated carbon at 350 deg C has caused explosions, but added carbon dioxide reduces the risk. The violent interaction of liquid chlorine injected into ethane at 80 deg C/10 bar becomes very violent if ethylene is also present A mixture prepared at -196 deg C with either methane or ethane exploded when the temp was raised to -78 deg C. Addition of nickel carbonyl to an n-butane-oxygen mixture causes an explosion at 20-40 deg C. Alkanes will react with steam in the presence of a nickel catalyst to give hydrogen. For monoalkyl phosphates The rate of hydrolysis of most simple monoalkyl phosphates passes through a maximum lying in the pH range of 3 to 5. At alkaline pH values, the hydrolysis rate drops sharply. At acid pH values, a minimum is observed (at pH 1), then the hydrolysis rate increases again with acidity of the medium. Since the pKa values for the first and second steps of dissociation of methyl phosphate are 1.54 and 6.31, respectively, it can be assumed that t



- Oil leaks in a pressurized circuit may result in a fine flammable spray (the lower flammability limit for oil mist is reached for a concentration of about 45 g/m3
 - Autoignition temperatures may be significantly lower under particular conditions (slow oxidation on finely divided materials...
 - Avoid reaction with oxidising agents



- X Must not be stored together
- 0 May be stored together with specific preventions
- May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure	spent petroleum lubricating oils,	Oil mist, refined mineral	5	Not	Not	Not
Standards	hydrotreated (severe)		mg/m3	Available	Available	Available
Australia Exposure	naphtha petroleum, heavy, hydrotreated	Oil mist, refined	5	Not	Not	Not
Standards		mineral	mg/m3	Available	Available	Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
spent petroleum lubricating oils, hydrotreated (severe)	140 mg/m3	1,500 mg/m3	8,900 mg/m3
naphtha petroleum, heavy, hydrotreated	350 mg/m3	1,800 mg/m3	40,000 mg/m3

Ingredient	Original IDLH	Revised IDLH
spent petroleum lubricating oils, hydrotreated (severe)	2,500 mg/m3	Not Available
naphtha petroleum, heavy, hydrotreated	2,500 mg/m3	Not Available
4,5-dichloro-2-octyl-3(2H)- isothiazolone	Not Available	Not Available
copper 8-quinolinol	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit		
4,5-dichloro-2-octyl-3(2H)- isothiazolone	E	≤ 0.1 ppm		
copper 8-quinolinol	E ≤ 0.01 mg/m ³			
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure			

band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

cause inflammation

- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- + acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

for mineral oils (excluding metal working fluids), pure, highly and severely refined:

Human exposure to oil mist alone has not been demonstrated to cause health effects except at levels above 5 mg/m3 (this applies to particulates sampled by a method that does not collect vapour). It is not advisable to apply this standard to oils containing unknown concentrations and types of additive. Toxicity and Irritation data for petroleum-based mineral oils are related to chemical components and vary as does the composition and source of the original crude. A small but definite risk of occupational skin cancer occurs in workers exposed to persistent skin contamination by oils over a period of years. This risk has been attributed to the presence of certain polycyclic aromatic hydrocarbons (PAH) (typified by benz[a]pyrene).

Petroleum oils which are solvent refined/extracted or severely hydrotreated, contain very low concentrations of both.

Odour threshold: 0.25 ppm.

The TLV-TWA is protective against ocular and upper respiratory tract irritation and is recommended for bulk handling of gasoline based on calculations of hydrocarbon content of gasoline vapour. A STEL is recommended to prevent mucous membrane and ocular irritation and prevention of acute depression of the central nervous system. Because of the wide variation in molecular weights of its components, the conversion of ppm to mg/m3 is approximate. Sweden recommends hexane type limits of 100 ppm and heptane and octane type limits of 300 ppm. Germany does not assign a value because of the widely differing compositions and resultant differences in toxic properties.

Odour Safety Factor (OSF)

OSF=0.042 (gasoline)

NOTE P: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 0.01% w/w benzene (EINECS No 200-753-7). Note E shall also apply when the substance is classified as a carcinogen. This note applies only to certain complex oil-derived substances in Annex VI. European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific

circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Individual protection measures, such as personal protective equipment	
Eye and face protection	 Safety glasses with side shields. Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].
Skin protection	See Hand protection below
Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: frequency and duration of contact, chemical resistance of glove material, glove thickness and dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 60 minutes

	 according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: Excellent when breakthrough time > 480 min Good when breakthrough time > 20 min Fair when breakthrough time < 20 min Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterty is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

CUTEK Machine Coat copper

N aterial	CPI
BUTYL	С
BUTYL/NEOPRENE	С
YPALON	С
AT+NEOPR+NITRILE	C
ATURAL RUBBER	С
ATURAL+NEOPRENE	С
EOPRENE	C
EOPRENE/NATURAL	С
TRILE	С
TRILE+PVC	C
	С
/EVAL/PE	С
Ά	С
/C	С
/DC/PE/PVDC	С
RANEX-23	С
FLON	С
TON	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove,

Respiratory protection

Type AB-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AB-AUS P2	-	AB-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AB-AUS / Class 1 P2	-
up to 100 x ES	-	AB-2 P2	AB-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Not Available		
Physical state	Liquid	Relative density (Water = 1)	0.85
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	19
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	80	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Combustible.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled classified b

The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

	Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of
	reflexes, lack of coordination and vertigo. Inhalation hazard is increased at higher temperatures.
	High inhaled concentrations of mixed hydrocarbons may produce narcosis characterised by nausea, vomiting and
	lightheadedness. Inhalation of aerosols may produce severe pulmonary oedema, pneumonitis and pulmonary haemorrhage. Inhalation of petroleum hydrocarbons consisting substantially of low molecular weight species (typically C2-C12) may produce irritation of mucous membranes, incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and anaesthetic stupor. Massive exposures may produce central nervous system depression with sudden collapse and
	deep coma; fatalities have been recorded. Irritation of the brain and/or apnoeic anoxia may produce convulsions. Although recovery following overexposure is generally complete, cerebral micro-haemorrhage of focal post-inflammatory scarring may produce epileptiform seizures some months after the exposure. Pulmonary episodes may include chemical pneumonitis with oedema and haemorrhage. The lighter hydrocarbons may produce kidney and neurotoxic effects. Pulmonary irritancy increases
	with carbon chain length for paraffins and olefins. Alkenes produce pulmonary oedema at high concentrations. Liquid paraffins may produce anaesthesia and depressant actions leading to weakness, dizziness, slow and shallow respiration,
	unconsciousness, convulsions and death. C5-7 paraffins may also produce polyneuropathy. Aromatic hydrocarbons accumulate in lipid rich tissues (typically the brain, spinal cord and peripheral nerves) and may produce functional impairment manifested by nonspecific symptoms such as nausea, weakness, fatigue and vertigo; severe exposures may produce inebriation or
	unconsciousness. Many of the petroleum hydrocarbons are cardiac sensitisers and may cause ventricular fibrillations. Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings
	may result in respiratory depression and may be fatal. Inhalation of oil droplets/ aerosols may cause discomfort and may produce chemical pneumonitis.
	Some aliphatic hydrocarbons produce axonal neuropathies. Isoparaffinic hydrocarbons produce injury to the kidneys of male rats. When albino rats were exposed to isoparaffins at 21.4 mg/l for 4 hours, all animals experienced weakness, tremors, salivation, mild to moderate convulsions, chromodacryorrhoea and ataxia within the first 24 hours. Symptoms disappeared after 24 hours. Several studies have evaluated sensory irritation in laboratory animals or odor or sensory response in humans. When evaluated by a standard procedure to assess upper airway irritation, isoparaffins did not produce sensory irritation in mice exposed to up to
	400 ppm isoparaffin in air. Human volunteers were exposed for six hours to 100 ppm isoparaffin. The subjects were given a self-administered questionnaire to evaluate symptoms, which included dryness of the mucous membranes, loss of appetite, nausea, vomiting, diarrhea, fatigue, headache, dizziness, feeling of inebriation, visual disturbances, tremor, muscular weakness, impairment of coordination or paresthesia. No symptoms associated with solvent exposure were observed. With a human expert
	panel, odour from liquid imaging copier emissions became weakly discernible at approximately 50 ppm. Numerous long-term exposures have been conducted in animals with only one major finding observed. Renal tubular damage has been found in kidneys of male rats upon repeated exposures to isoparaffins. It does not occur in mice or in female rats. This
	male rat nephropathy has been observed with a number of hydrocarbons, including wholly vaporized unleaded gasoline. The phenomenon has been attributed to reversible binding of hydrocarbon to alpha2-globulin. Since humans do not synthesize alpha2-globulin or a similar protein, the finding is not considered to be of biological significance to man. No clinically significant renal abnormalities have been found in refinery workers exposed to hydrocarbons.
	When evaluated for developmental toxicity in rats, isoparaffins were neither embryotoxic nor teratogenic. Isoparaffins were consistently negative on standard bacterial genotoxicity assays. They were also non-genotoxic in <i>in vivo</i> mammalian testing for somatic or germ cell mutations (mouse micronucleus test and rat dominant lethal assay, respectively). Mullin et al: Jnl Applied Toxicology 10, pp 136-142, 2006
	Organic phosphates are chemically the most stable and thus the most persistent phosphorus esters in biological systems. As a result they may constitute a hazardous class of material. A study of general physiological properties of organic phosphates revealed groups of toxic effects. These effects range from severe to undetectable and include: here nervous system stimulation or convulsive effects with anaesthetic-like actions,
	 organic damage to the central nervous system (with secondary, flaccid or spastic paralysis), weak true or mainly pseudocholinesterase-inhibiting effects, irritation to dermal or respiratory system surfaces.
	Because certain members of this group are used extensively as insecticides and produce neurotoxic effects in man, concerns are often raised in reference to other members. The alkyl phosphates have not been shown to exhibit neurotoxic properties. Some are respiratory, eye and primary skin irritants and may be absorbed through the skin.
	Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.
	Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis). Accidental ingestion of the material may be damaging to the health of the individual.
ha man di ma	Many aliphatic hydrocarbons create a burning sensation because they are irritating to the GI mucosa. Vomiting has been reported in up to one third of all hydrocarbon exposures. While most aliphatic hydrocarbons have little GI absorption, aspiration frequently occurs, either initially or in a semi-delayed fashion as the patient coughs or vomits, thereby resulting in pulmonary
Ingestion	effects. Once aspirated, the hydrocarbons can create a severe pneumonitis. Rats given isoparaffinic hydrocarbons - isoalkanes- (after 18-24 hours fasting) showed lethargy and/or general weakness, ataxia and diarrhoea. Symptoms disappeared within 24-28 hours.
	Ingestion of petroleum hydrocarbons may produce irritation of the pharynx, oesophagus, stomach and small intestine with oedema and mucosal ulceration resulting; symptoms include a burning sensation in the mouth and throat. Large amounts may produce narcosis with nausea and vomiting, weakness or dizziness, slow and shallow respiration, swelling of the abdomen, unconsciousness and convulsions. Myocardial injury may produce arrhythmias, ventricular fibrillation and electrocardiographic changes. Central nervous system depression may also occur. Light aromatic hydrocarbons produce a warm, sharp, tingling

Continued...

	sensation on contact with taste buds and may anaesthetise the tongue. Aspiration into the lungs may produce coughing, gagging and a chemical pneumonitis with pulmonary oedema and haemorrhage.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Dermally, isoparaffins have produced slight to moderate irritation in animals and humans under occluded patch conditions where evaporation cannot freely occur. However, they are not irritating in non-occluded tests, which are a more realistic simulation of human exposure. They have not been found to be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritati dermatitia as described in EC Directives .
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Instillation of isoparaffins into rabbit eyes produces only slight irritation. Petroleum hydrocarbons may produce pain after direct contact with the eyes. Slight, but transient disturbances of the corneal epithelium may also result. The aromatic fraction may produce irritation and lachrymation.
Chronic	Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, initiant or other mechanism. Once the airways have become hyper-responsive to the substance, sometimes even to thy quantilies, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive. Substances than can cuase occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers. Wherever it is reasonably practicable, exposure to substances that can cuase occupational asthma should be prevented. Where this is not possible the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance. There is sufficient evidence to provide a strong presumption that human exposure to the material may result in impaired fertility on the basis of - clear evidence in animal studies of which cells fish of a secondary non-specific consequence of other toxic effects. Principal route of exposure is by skin contact; lesser ex

nodes and included increased organ weights, microscopic inflammatory changes, and evidence for the presence of saturated mineral hydrocarbons in affected tissues. Inflammation of the cardiac mitral valve was also observed at high doses in rats treated with paraffin waxes. Smith J.H., et al: Toxicologic Pathology: 24, 2, 214-230, 1996 Repeated or prolonged exposure to mixed hydrocarbons may produce narcosis with dizziness, weakness, irritability, concentration and/or memory loss, tremor in the fingers and tongue, vertigo, olfactory disorders, constriction of visual field, paraesthesias of the extremities, weight loss and anaemia and degenerative changes in the liver and kidney. Chronic exposure by petroleum workers, to the lighter hydrocarbons, has been associated with visual disturbances, damage to the central nervous system, peripheral neuropathies (including numbness and paraesthesias), psychological and neurophysiological deficits, bone marrow toxicities (including hypoplasia possibly due to benzene) and hepatic and renal involvement. Chronic dermal exposure to petroleum hydrocarbons may result in defatting which produces localised dermatoses. Surface cracking and erosion may also increase susceptibility to infection by microorganisms. One epidemiological study of petroleum refinery workers has reported elevations in standard mortality ratios for skin cancer along with a dose-response relationship indicating an association between routine workplace exposure to petroleum or one of its constituents and skin cancer, particularly melanoma. Other studies have been unable to confirm this finding. Hydrocarbon solvents are liquid hydrocarbon fractions derived from petroleum processing streams, containing only carbon and hydrogen atoms, with carbon numbers ranging from approximately C5-C20 and boiling between approximately 35-370 deg C. Many of the hydrocarbon solvents have complex and variable compositions with constituents of 4 types, alkanes (normal paraffins, isoparaffins, and cycloparaffins) and aromatics (prima
Animal studies: No deaths or treatment related signs of toxicity were observed in rats exposed to light alkylate naphtha (paraffinic hydrocarbons) at concentrations of 668, 2220 and 6646 ppm for 6 hrs/day, 5 days/wk for 13 weeks. Increased liver weights and kidney toxicity (male rats) was observed in high dose animals. Exposure to pregnant rats at concentrations of 137, 3425 and 6850 ppm did not adversely affect reproduction or cause maternal or foetal toxicity. Lifetime skin painting studies in mice with similar naphthas have shown weak or no carcinogenic activity following prolonged and repeated exposure. Similar naphthas/distillates, when tested at nonirritating dose levels, did not show any significant carcinogenic activity indicating that this tumorigenic response is likely related to chronic irritation and not to dose. The mutagenic potential of naphthas has been reported to be largely negative in a variety of mutagenicity tests. The exact relationship between these results and human health is not known. Some components of this product have been shown to produce a species specific, sex hormonal dependent kidney lesion in male rats from repeated oral or inhalation exposure. Subsequent research has shown that the kidney damage develops via the formation of a alpha-2u-globulin, a mechanism unique to the male rat. Humans do not form alpha-2u-globulin, therefore, the kidney effects resulting from this mechanism are not relevant in human. Repeated application of mildly hydrotreated oils (principally paraffinic), to mouse skin, induced skin tumours; no tumours were induced with severely hydrotreated oils.

CUTEK Machine Coat copper	TOXICITY		IRRITATION	
	Not Available Not Available		Not Available	
spent petroleum	ΤΟΧΙΟΙΤΥ		RRITATION	
lubricating oils,	dermal (rat) LD50: >2000 mg/kg ^[2]		lot Available	
hydrotreated (severe)	Oral (Rat) LD50: >2000 mg/kg ^[2]			
	ΤΟΧΙΟΙΤΥ	IRRIT	ATION	
ohtha petroleum, heavy,	Dermal (rabbit) LD50: >1900 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]		not irritating) ^[1]
hydrotreated	Inhalation(Rat) LC50: >4.42 mg/L4h ^[1]	Skin: adverse effect observed (irritating) ^[1]		ating) ^[1]
	Oral (Rat) LD50: >4500 mg/kg ^[1]			
-dichloro-2-octyl-3(2H)-	ΤΟΧΙΟΙΤΥ			IRRITATION
isothiazolone	Inhalation(Rat) LC50: 758 mg/m3/4h *[2]		Not Available	
	ΤΟΧΙΟΙΤΥ			IRRITATION
copper 8-quinolinol	Dermal (rabbit) LD50: >2000 mg/kg ^[2]		Not Available	
	Inhalation(Rat) LC50: 820 mg/m3 ^[2]			
	Oral (Mouse) LD50; 3940 mg/kg ^[2]			
copper 8-quinolinol	Dermal (rabbit) LD50: >2000 mg/kg ^[2] Inhalation(Rat) LC50: 820 mg/m3 ^[2]			

Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances
CUTEK Machine Coat copper	The neterals included in the Lubricating Base Oils category are related from both process and physical-chemical perspectives. The adverse facts of these materials are associated with undersinable components, and The low oils of the undersinable components are inversely related to the adverse of processing. Description of the undersinable components are inversely related to the degree of processing the oil receiving. The reproductives and developmental toxicity of the distillate base oils in viersersiv related to the degree of processing. The reproductives and developmental toxicity of the distillate base oils in viersersiv related to the degree of processing. The degree of relining influences the carcinogenic potential of thubicant base oils, hydrotreatment and / or solvent extraction methods can yield oils with no carcinogenic potential of thubicant base oils, hydrotreatment and / or solvent extraction methods and yield oslis with no carcinogenic potential. Unrolined and mildly relined desilitate base oils contain the highest bevels of undersizable components. Fave the largest variation are highest potensial carcinogenic of the undersizable carcinogenic potential or thubicant base oils have a diverse of production method and mildly relined distillate base oils have a diverse of the dinterse of the diverse of the

through prolonged or repeated exposure) need not apply if the substance is not classified as carcinogenic Toxicokinetics of lubricant base oils has been examined in rodents. Absorption of other lubricant base oils across the small intestine is related to carbon chain length; hydrocarbons with smaller chain length are more readily absorbed than hydrocarbons with a longer chain length. The majority of an oral dose of mineral hydrocarbon is not absorbed and is excreted unchanged in the faeces. Distribution of mineral hydrocarbons following absorption has been observed in liver, fat, kidney, brain and spleen. Excretion of absorbed mineral hydrocarbons occurs via the faeces and urine. Based on the pharmacokinetic parameters and disposition profiles, the data indicate inherent strain differences in the total systemic exposure (~4 fold greater systemic dose in F344 vs SD rats), rate of metabolism, and hepatic and lymph node retention of C26H52, which may be associated with the different strain sensitivities to the formation of liver granulomas and MLN histiocytosis. Highly and Severely Refined Distillate Base Oils

Acute toxicity: Multiple studies of the acute toxicity of highly & severely refined base oils have been reported. Irrespective of the crude source or the method or extent of processing, the oral LD50s have been observed to be >5 g/kg (bw) and the dermal LD50s have ranged from >2 to >5g/kg (bw). The LC50 for inhalation toxicity ranged from 2.18 mg/l to> 4 mg/l. When tested for skin and eye irritation, the materials have been reported as "non-irritating" to "moderately irritating" Testing in guinea pigs for sensitization has been negative

Repeat dose toxicity: . Several studies have been conducted with these oils. The weight of evidence from all available data on highly & severely refined base oils support the presumption that a distillate base oil s toxicity is inversely related to the degree of processing it receives. Adverse effects have been reported with even the most severely refined white oils - these appear to depend on animal species and/ or the peculiarities of the study.

- The granulomatous lesions induced by the oral administration of white oils are essentially foreign body responses. The lesions occur only in rats, of which the Fischer 344 strain is particularly sensitive.
- The testicular effects seen in rabbits after dermal administration of a highly to severely refined base oil were unique to a single study and may have been related to stress induced by skin irritation, and
- The accumulation of foamy macrophages in the alveolar spaces of rats exposed repeatedly via inhalation to high levels of highly to severely refined base oils is not unique to these oils, but would be seen after exposure to many water insoluble materials.

Reproductive and developmental toxicity: A highly refined base oil was used as the vehicle control in a one-generation reproduction study. The study was conducted according to the OECD Test Guideline 421. There was no effect on fertility and mating indices in either males or females. At necropsy, there were no consistent findings and organ weights and histopathology were considered normal by the study s authors.

A single generation study in which a white mineral oil (a food/ drug grade severely refined base oil) was used as a vehicle control is reported. Two separate groups of pregnant rats were administered 5 ml/kg (bw)/day of the base oil via gavage, on days 6 through 19 of gestation. In one of the two base oil dose groups, three malformed foetuses were found among three litters The study authors considered these malformations to be minor and within the normal ranges for the strain of rat. **Genotoxicity**:

In vitro (mutagenicity): Several studies have reported the results of testing different base oils for mutagenicity using a modified Ames assay Base oils with no or low concentrations of 3-7 ring PACs had low mutagenicity indices.

In vivo (chromosomal aberrations): A total of seven base stocks were tested in male and female Sprague-Dawley rats using a bone marrow cytogenetics assay. The test materials were administered via gavage at dose levels ranging from 500 to 5000 mg/kg (bw). Dosing occurred for either a single day or for five consecutive days. None of the base oils produced a significant increase in aberrant cells.

Carcinogenicity: Highly & severely refined base oils are not carcinogens, when given either orally or dermally. for alkyl esters of phosphoric acid:

The chemicals in this category exhibit a low to moderate order of acute toxicity. The rat oral LD50 values ranged from 500-1000 mg/kg with 2-ethylhexyl phosphate to >36,800 mg/kg for tris(2-ethylhexyl) phosphate. The dermal LD50 values ranged from 1200 to > 2000 mg/kg (rat) with bis(2-ethylhexyl) hydrogen phosphate to > 20,000 mg/kg (rabbit) with tris(2- ethylhexyl) phosphate. The inhalation LC50 values ranged from > 0.447 mg/l (4 hr. rat) with tris(2-ethylhexyl) phosphate to > 5.14 mg/l (4 hr. rat) with trisobutyl phosphate.

Metabolism: Phosphoric acid esters are metabolized via dealkylation. Metabolism studies conducted on the tributyl phosphate indicate that dealkylation to form the alkyl alcohol is the primary route of metabolism Phosphoric acid tri-esters are rapidly metabolised to di-esters with mono-diesters also being produced. Studies of tributyl phosphate show that 40-64% of the parent compound is metabolised to dibutyl dihydrogen phosphate and that 1.1-2.1 % is metabolised to the monobutyl species. Therefore, tris(2-ethylhexyl) phosphate is expected to be metabolised to bis(2-ethylhexyl) phosphate (CAS RN: 298-07-7) and mono(2-ethylhexyl) phosphate (CAS RN 1070-03-7). Based on the evidence for dealkylation as the primary metabolic pathway, 2-ethylhexanol is the expected metabolite of tris(2-ethylhexyl) phosphate (CAS RN: 78-42-2) and 2-ethylhexyl phosphate (CAS RN: 12645-31-7). Triisobutyl phosphate is expected to be metabolised similarly as tributyl phosphate, with methoxypropanol as the alcohol metabolite

Oral repeat dose NOAEL's in rats for dibutyl hydrogen phosphate, tributyl phosphate, ethylhexanol, 2- ethylhexanoic acid, bis(2ethylhexyl) hydrogen phosphate, tris(2-ethylhexyl) phosphate, and triisobutyl phosphate were 30 mg/kg/day (44 days), 75 mg/kg/day (90 days), 125 mg/kg/day (90 days), 100 mg/kg/day (90 days), 250 mg/kg/day (5 days), and 1000 mg/kg/day (90 days), and 68.4-84.3 mg/kg (90 days), respectively.

The weight of the evidence indicates that the members of this category are not genotoxic. Tris(2-ethylhexyl) phosphate, bis(2ethylhexyl) hydrogen phosphate, 2-ethylhexyl phosphate, dibutyl hydrogen phosphate, tributyl phosphate, triisobutyl phosphate, 2-ethylhexanol, 2- ethylhexanoic acid, and phosphoric acid were negative in the Ames assay. Tris(2-ethylhexyl) phosphate, bis(2ethylhexyl) phosphate, 2-ethylhexyl phosphate, and 2-ethylhexanol also were negative in the mouse lymphoma assay. Furthermore, tris(2-ethylhexyl) phosphate, dibutyl hydrogen phosphate, tributyl phosphate, and 2-ethylhexanol were negative in the chromosomal aberration assays (in vitro and/ or in vivo). Tris(2-ethylhexyl) phosphate was negative in a sister chromatid exchange assay while 2-ethylhexanoic acid was positive. Triisobutyl phosphate was negative in the in vivo mouse micronucleus assay.

Reproductive toxicity was evaluated with a number of the members of this category. No effects on reproductive organs were observed in repeat dose studies with tris(2-ethylhexyl) phosphate, dibutyl hydrogen phosphate, tributyl phosphate, 2-ethylhexanol, or 2-ethylhexanoic acid. A two generation reproduction study with tributyl phosphate did not find any reproductive

SPENT PETROLEUM LUBRICATING OILS, HYDROTREATED (SEVERE)	effects in rats at the highest dose tested (225 mg/kg/day). No significant effects on reproduction were seen in rats with an oral OECD 422 combined repeat dose toxicity and reproductive/developmental toxicity screen with dibutyl hydrogen phosphate (NOAEL = 1000 mg/kg). Reproductive effects were reported in rats at 300 mg/kg/day and 600 mg/kg/day in a one generation study with 2-ethylhexanoic acid. Developmental toxicity : The developmental toxicity of tributyl phosphate was evaluated in both rats and rabbits. Tributyl phosphate and triisobutyl phosphate were determined not to be teratogenic. 2-Ethylhexanol was found to cause developmental toxicity only at doses that were maternally toxic. Drinking water and gavage developmental toxicity studies have also been conducted with 2-ethylhexanoic acid in rats and rabbits. Developmental effects in rats at concentrations as low as 100 mg/kg administered in drinking water have been reported. Developmental studies with rats and rabbits concluded that 2-ethylhexanoic acid did not produce developmental effects in rats or rabbits under the conditions of these tests. The authors noted that the rat NOAEL was 100 mg/kg/day based on slight foetotoxicity at 250 mg/kg/day and 25 mg/kg/day, respectively. WARNING: Spent oils generally have higher levels of PAH than the parent base oil from which they are derived. PAHs and in particular, a component of these, the 'benz-alpha-pyrenes' create special concern as PROBABLE HUMAN CARCINOGENS No significant acute toxicological data identified in literature search.
4,5-dichloro-2-octyl-3(2H)- isothiazolone	Guinea Pig Assay: causes sensitisation * Did not show teratogenic effects in animal experiments. * Not mutagenic * *Rohm and Haas MSDS Rozone 2000 Mildewcide
copper 8-quinolinol	Equivocal tumourigen by RTECS criteria Animal tests record Flaccid paralysis, convulsions, dyspnae; with tumours at site of application
CUTEK Machine Coat copper & 4,5-dichloro- 2-octyl-3(2H)-isothiazolone	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
CUTEK Machine Coat copper & NAPHTHA PETROLEUM, HEAVY, HYDROTREATED	Studies indicate that normal, branched and cyclic paraffins are absorbed from the mammalian gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent that iso- or cyclo- paraffins. The major classes of hydrocarbons have been shown to be well absorbed by the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with dietary lipids. The dependence of hydrocarbon absorption on concomitant triglyceride digestion and absorption, is known as the 'hydrocarbon continuum hypothesis', and asserts that a series of solubilising phases in the intestinal lumen, created by dietary triglycerides and their digestion products, afford hydrocarbons are oute to the lipid phase of the intestinal absorption cell (enterocyte) membrane. While some hydrocarbons may traverse the mucosal epithelium unmetabolised and appear as solutes in lipoprotein particles in intestinal lymph, there is evidence that most hydrocarbons partially separate from nutrient lipids and undergo metabolic transformation in the enterocyte. The enterocyte may play a major role in determining the proportion of an absorbed hydrocarbon that, by escaping initial biotransformation, becomes available for deposition in its unchanged form in peripheral tissues such as adipose tissue, or in the liver. For petroleum: This product contains benzene, which can cause acute myeloid leukaemia, and n-hexane, which can be metabolized to compounds which are toxic to the nervous system. This product contains toluene, and animal studies suggest high concentrations of toluene lead to hearing loss. This product contains telly lenzene and naphthalene, from which animal testing shows evidence of tumour formation. Cancer-causing potential: Animal testing shows inhaling petroleum causes tumours of the liver and kidney;
SPENT PETROLEUM LUBRICATING OILS, HYDROTREATED (SEVERE) & copper 8-quinolinol	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
4,5-dichloro-2-octyl-3(2H)- isothiazolone & copper 8-quinolinol	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of

Continued...

	The disorder is characterized by difficulty breath	ning, cough and mucus production	1.
Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	~	STOT - Single Exposure	*
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	✓

d: X – Data either not available or does not fill the criteria for classification
– Data available to make classification

SECTION 12 Ecological information

CUTEK Machine Coat	Endpoint		Endpoint Test Duration (hr			cies	Value	Value		Source	
copper	Not Available Not Available				Not Available Not A		Not Av	t Available Not Ava		ot Avail	able
spent petroleum	Endpoint		Test Duration (h	nr)		Species	Va	alue		So	urce
lubricating oils,	EC50		48h		Crustacea >2250		22500r	500mg/l		1	
hydrotreated (severe)	EC50(ECx)		48h			Crustacea >2250		22500r	mg/l	1	
	Endpoint	Tes	t Duration (hr)		Species				Value		Source
aphtha petroleum, heavy,	EC50	48h			Crustacea				>0.002mg/l		2
hydrotreated	EC50	250 96h		Algae or other aquatic plants			64mg/l		2		
	EC50(ECx)	48h			Crustacea			>0.002mg/l 2			
	Endpoint	Test [Duration (hr)	Species		Va	Value		Sour	Source	
	EC50	72h		Algae or other aquatic plants		0.	0.003mg/l		4		
,5-dichloro-2-octyl-3(2H)-	EC50	48h		Crustacea		0.	0.005mg/l		Not A	vailable	
isothiazolone	EC50	96h		Alga	ae or other a	quatic plants	0.	0.002-0.01mg/L		4	
	LC50	96h		Fish		0.	0.003mg/l		Not A	Available	
	EC50(ECx)	48h	48h		Crustacea 0		0.	0.005mg/l		Not A	Available
copper 8-quinolinol	Endpoint	Test	Duration (hr)	Species			Value			Source	
	EC50	48h		Crustacea			0.132-0.203mg/L			4	
	LC50	96h	96h		Fish			0.006-0.011mg			4
	EC50(ECx)	120h		Algae or other aquatic plants			<0.002mg/L			4	

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

When released in the environment, alkanes don't undergo rapid biodegradation, because they have no functional groups (like hydroxyl or carbonyl) that are needed by most organisms in order to metabolize the compound.

However, some bacteria can metabolise some alkanes (especially those linear and short), by oxidizing the terminal carbon atom. The product is an alcohol, that could be next oxidised to an aldehyde, and finally to a carboxylic acid. The resulting fatty acid could be metabolised through the fatty acid degradation pathway. For petroleum distillates:

Environmental fate:

When petroleum substances are released into the environment, four major fate processes will take place: dissolution in water, volatilization, biodegradation and adsorption. These processes will cause changes in the composition of these UVCB substances. In the case of spills on land or water surfaces, photodegradation-another fate process-can also be significant.

As noted previously, the solubility and vapour pressure of components within a mixture will differ from those of the component alone. These interactions are complex for complex UVCBs such as petroleum hydrocarbons.

Each of the fate processes affects hydrocarbon families differently. Aromatics tend to be more water-soluble than aliphatics of the same carbon number, whereas aliphatics tend to be more volatile. Thus, when a petroleum mixture is released into the environment, the principal water contaminants are likely to be aromatics, whereas aliphatics will be the principal air contaminants. The trend in volatility by component class is as follows: alkenes = alkanes > aromatics = cycloalkanes. The most soluble and volatile components have the lowest molecular weight; thus there is a general shift to higher molecular weight components in residual materials.

Biodegradation:

Biodegradation is almost always operative when petroleum mixtures are released into the environment. It has been widely demonstrated that nearly all soils and sediments have populations of bacteria and other organisms capable of degrading petroleum hydrocarbons Degradation occurs both in the presence and absence of oxygen. Two key factors that determine degradation rates are oxygen supply and molecular structure. In general, degradation is more rapid under aerobic conditions. Decreasing trends in degradation rates according to structure are as follows:

(1) n-alkanes, especially in the C10-C25 range, which are degraded readily;

(2) isoalkanes;

(3) alkenes;

(4) benzene, toluene, ethylbenzene, xylenes (BTEX) (when present in concentrations that are not toxic to microorganisms);

(5) monoaromatics;

(6) polynuclear (polycyclic) aromatic hydrocarbons (PAHs); and

(7) higher molecular weight cycloalkanes (which may degrade very slowly.

Three weathering processes-dissolution in water, volatilization and biodegradation-typically result in the depletion of the more readily soluble,volatile and degradable compounds and the accumulation of those most resistant to these processes in residues.

When large quantities of a hydrocarbon mixture enter the soil compartment, soil organic matter and other sorption sites in soil are fully saturated and the hydrocarbons will begin to form a separate phase (a non-aqueous phase liquid, or NAPL) in the soil. At concentrations below the retention capacity for the hydrocarbon in the soil, the NAPL will be immobile this is referred to as residual NAPL. Above the retention capacity, the NAPL becomes mobile and will move within the soil

Bioaccumulation:

Bioaccumulation potential was characterized based on empirical and/or modelled data for a suite of petroleum hydrocarbons expected to occur in petroleum substances. Bioaccumulation factors (BAFs) are the preferred metric for assessing the bioaccumulation potential of substances, as the bioconcentration factor (BCF) may not adequately account for the bioaccumulation potential of substances via the diet, which predominates for substances with log Kow > ~4.5 In addition to fish BCF and BAF data, bioaccumulation data for aquatic invertebrate species were also considered. Biota-sediment/soil accumulation factors (BSAFs), trophic magnification factors and biomagnification factors were also considered in characterizing bioaccumulation potential.

Overall, there is consistent empirical and predicted evidence to suggest that the following components have the potential for high bioaccumulation, with BAF/BCF values greater than 5000: C13–C15 isoalkanes, C12 alkenes, C12–C15 one-ring cycloalkanes, C12 and C15 two-ring cycloalkanes, C14 polycycloalkanes, C15 one-ring aromatics, C15 and C20 cycloalkane monoaromatics, C12–C13 diaromatics, C20 cycloalkane diaromatics, and C14 and C20 three-ring PAHs These components are associated with a slow rate of metabolism and are highly lipophilic. Exposures from water and diet, when combined, suggest that the rate of uptake would exceed that of the total elimination rate. Most of these components are not expected to biomagnify in aquatic or terrestrial foodwebs, largely because a combination of metabolism, low dietary assimilation efficiency and growth dilution allows the elimination rate to exceed the uptake rate from the diet; however,

one study suggests that some alkyl-PAHs may biomagnify. While only BSAFs were found for some PAHs, it is possible that BSAFs will be > 1 for invertebrates, given that they do not have the same metabolic competency as fish.

In general, fish can efficiently metabolize aromatic compounds. There is some evidence that alkylation increases bioaccumulation of naphthalene but it is not known if this can be generalized to larger PAHs or if any potential increase in bioaccumulation due to alkylation will be sufficient to exceed a BAF/BCF of 5000. Some lower trophic level organisms (i.e., invertebrates) appear to lack the capacity to efficiently metabolize aromatic compounds, resulting in high bioaccumulation potential for some aromatic components as compared to fish.

This is the case for the C14 three-ring PAH, which was bioconcentrated to a high level (BCF > 5000) by invertebrates but not by fish. There is potential for such bioaccumulative components to reach toxic levels in organisms if exposure is continuous and of sufficient magnitude, though this is unlikely in the water column following a spill scenario due to relatively rapid dispersal

Bioaccumulation of aromatic compounds might be lower in natural environments than what is observed in the laboratory. PAHs may sorb to organic material suspended in the water column (dissolved humic material), which decreases their overall bioavailability primarily due to an increase in size. This has been observed with fish

Ecotoxicity:

Diesel fuel studies in salt water are available. The values varied greatly for aquatic species such as rainbow trout and Daphnia magna, demonstrating the inherent variability of diesel fuel compositions and its effects on toxicity. Most experimental acute toxicity values are above 1 mg/L. The lowest 48-hour LC50 for salmonids was 2.4 mg/L. Daphnia magna had a 24-hour LC50 of 1.8 mg/. The values varied greatly for aquatic species such as rainbow trout and Daphnia magna, demonstrating the inherent variability of diesel fuel compositions and its effects on toxicity. Most experimental acute toxicity values are above 1 mg/L. The lowest 48-hour LC50 of 1.8 mg/. The values varied greatly for aquatic species such as rainbow trout and Daphnia magna, demonstrating the inherent variability of diesel fuel compositions and its effects on toxicity. Most experimental acute toxicity values are above 1 mg/L. The lowest 48-hour LC50 for salmonids was 2.4 mg/L. Daphnia magna had a 24-hour LC50 of 1.8 mg/L

The tropical mysid Metamysidopsis insularis was shown to be very sensitive to diesel fuel, with a 96-hour LC50 value of 0.22 mg/L this species has been shown to be as sensitive as temperate mysids to toxicants. However, However this study used nominal concentrations, and therefore was not considered acceptable. In another study involving diesel fuel, the effect on brown or common shrimp (Crangon crangon) a 96-hour LC50 of 22 mg/L was determined. A "gas oil" was also tested and a 96-hour LC50 of 12 mg/L.was determined

The steady state cell density of marine phytoplankton decreased with increasing concentrations of diesel fuel, with different sensitivities between species . The diatom Phaeodactylum tricornutum showed a 20% decrease in cell density in 24 hours following a 3 mg/L exposure with a 24-hour no-observed effect concentration (NOEC) of 2.5 mg/L. The microalga Isochrysis galbana was more tolerant to diesel fuel, with a 24-hour lowest-observed-effect concentration (LOEC) of 26 mg/L (14% decrease in cell density), and a NOEC of 25 mg/L.

Finally, the green algae Chlorella salina was relatively insensitive to diesel fuel contamination, with a 24-hour LOEC of 170 mg/L (27% decrease in cell density), and a NOEC of 160 mg/L. All populations of phytoplankton returned to a steady state within 5 days of exposure

In sandy soils, earthworm (Eisenia fetida) mortality only occurred at diesel fuel concentrations greater than 10 000 mg/kg, which was also the concentration at which sub-lethal weight loss was recorded

Nephrotoxic effects of diesel fuel have been documented in several animal and human studies. Some species of birds (mallard ducks in particular) are generally resistant to the toxic effects of petrochemical ingestion, and large amounts of petrochemicals are needed in order to cause direct mortality

for alkyl esters of phosphoric acid:

Environmental fate:

The physicochemical properties and environmental fate of the chemicals in this category are similar. They have a low melting point, a high boiling point or decomposition temperature, and low vapor pressure. The tri-esters are slightly soluble and the others are moderately soluble to soluble in water. The results of the hydrolysis studies with 2-ethylhexyl phosphate (CAS RN: 12645-31-7), and triisobutyl phosphate (CAS RN: 126-71-6), and tributyl phosphate (CAS RN: 126-73-8) indicate that the mono-, di-, and tri-esters all are hydrolytically stable. Fugacity Level III calculations indicate that if they are released into the environment, they will exist predominantly in the soil and/ or soil or the aquatic environment depending on the environmental compartment that they first contact. The log Kow, indicates that they will not bioconcentrate. They exhibit appreciable biodegradation in 28 days or sooner indicating that they are moderately degradable if soluble and will not persist in the environment Tris(2-ethylhexyl) phosphate, which has limited solubility in water, exhibited 0% biodegradation after 28 days in the OECD 301D closed bottle test.

Biodegradation of phosphoric acid esters involves stepwise hydrolysis to ortho-phosphate and alcohol moieties. The alcohol would then be expected to undergo further degradation

Ecotoxicity:

Studies of the ecotoxicity of the chemicals in this category indicate that none of the members are highly toxic to aquatic species. The fish 96-hour LC50 values ranged from >500 mg/l in 0. *latipes* and >100 mg/l in 0. *mykiss* for 2-ethylhexyl phosphate to 23 mg/l in 0. *mykiss* for triisobutyl phosphate. The invertebrate 48-hour ECso values with Daphnia ranged from 110 mg/l for 2-ethylhexyl phosphate to 11 mg/l for triisobutyl phosphate. The algal 96-hour EC50 values ranged from 4.4 mg/l with tributyl phosphate in **S.** *capricornutum* and to 161 mg/l with 2-ethylhexylphosphate in **S.** *capricornutum*.

Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

For hydrocarbons:

Environmental fate:

The lower molecular weight hydrocarbons are expected to form a 'slick' on the surface of waters after release in calm sea conditions. This is expected to evaporate and enter the atmosphere where it will be degraded through reaction with hydroxy radicals.

Some hydrocarbon will become associated with benthic sediments, and it is likely to be spread over a fairly wide area of sea floor. Marine sediments may be either aerobic or anaerobic. The material, in probability, is biodegradable, under aerobic conditions (isomerised olefins and alkenes show variable results). Evidence also suggests that the hydrocarbons may be degradable under anaerobic conditions although such degradation in benthic sediments may be a relatively slow process. Under aerobic conditions hydrocarbons degrade to water and carbon dioxide, while under anaerobic processes they produce water, methane and carbon dioxide. Alkenes have low log octanol/water partition coefficients (Kow) of about 1 and estimated bioconcentration factors (BCF) of about 10; aromatics have intermediate values (log Kow values of 2-3 and BCF values of 20-200), while C5 and greater alkanes have fairly high values (log Kow values of about 3-4.5 and BCF values of 100-1,500

The estimated volatilisation half-lives for alkanes and benzene, toluene, ethylbenzene, xylene (BTEX) components were predicted as 7 days in ponds, 1.5 days in rivers, and 6 days in lakes. The volatilisation rate of naphthalene and its substituted derivatives were estimated to be slower.

Indigenous microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Unlike other fate processes that disperse contaminants in the environment, biodegradation can eliminate the contaminants without transferring them across media. The final products of microbial degradation are carbon dioxide, water, and microbial biomass. The rate of hydrocarbon degradation depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Generally the straight chain hydrocarbons and the aromatics are degraded more readily than the highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilisation and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialised hydrocarbon degraders; and n-alkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. Hydrocarbons with condensed ring structures, such as PAHs with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. In almost all cases, the presence of oxygen is essential for effective biodegradation of oil. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7.

All biological transformations are affected by temperature. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denaturation occurs.

Atmospheric fate: Alkanes, isoalkanes, and cycloalkanes have half-lives on the order of 1-10 days, whereas alkenes, cycloalkenes, and substituted benzenes have half-lives of 1 day or less. Photochemical oxidation products include aldehydes, hydroxy compounds, nitro compounds, and peroxyacyl nitrates. Alkenes, certain substituted aromatics, and naphthalene are potentially susceptible to direct photolysis.

Ecotoxicity:

Hydrocarbons are hydrophobic (high log Kow and low water solubility). Such substances produce toxicity in aquatic organisms by a mechanism referred to as 'non-polar narcosis' or 'baseline' toxicity. The hydrophobicity increases and water solubility decreases with increasing carbon number for a particular class of hydrocarbon. Substances with the same carbon number show increased hydrophobicity and decreased solubility with increasing saturation. Quantitative structure activity relationships (QSAR), relating both solubility and toxicity to Kow predict that the water solubility of single chemical substances decreases more rapidly with increasing Kow than does the acute toxicity.

Based on test results, as well as theoretical considerations, the potential for bioaccumulation may be high. Toxic effects are often observed in species such as blue mussel, daphnia, freshwater green algae, marine copepods and amphipods.

The values of log Kow for individual hydrocarbons increase with increasing carbon number within homologous series of generic types. Quantitative structure activity relationships (QSAR), relating log Kow values of single hydrocarbons to toxicity, show that water solubility decreases more rapidly with increasing Kow than does the concentration causing effects. This relationship varies somewhat with species of hydrocarbon, but it follows that there is a log Kow limit for hydrocarbons, above which, they will not exhibit acute toxicity; this limit is at a log Kow value of about 4 to 5. It has been confirmed experimentally that for fish and invertebrates, paraffinic hydrocarbons with a carbon number of 10 or higher (log Kow >5) show no acute toxicity and that alkylbenzenes with a carbon number of 14 or greater (log Kow >5) similarly show no acute toxicity.

QSAR equations for chronic toxicity also suggest that there should be a point where hydrocarbons with high log Kow values become so insoluble in water that they will not cause chronic toxicity, that is, that there is also a solubility cut-off for chronic toxicity. Thus, paraffinic hydrocarbons with carbon numbers of greater than 14 (log Kow >7.3) should show no measurable chronic toxicity. Experimental support for this cut-off is demonstrated by chronic toxicity studies on lubricant base oils and one "heavy" solvent grade (substances composed of paraffins of C20 and greater) which show no effects after exposures to concentrations well above solubility.

The initial criteria for classification of substances as dangerous to the aquatic environment are based upon acute toxicity data in fish, daphnids and algae. However, for substances that have low solubility and show no acute toxicity, the possibility of a long-term or chronic hazard to the environment is recognised in the R53 phrase or so-called 'safety net'. The R53 assignment for possible long-term harm is a surrogate for chronic toxicity test results and is triggered by substances that are both bioaccumulative and persistent. The indicators of bioaccumulation and persistence are taken as a BCF > 100 (or log Kow > 3 if no BCF data) and lack of ready biodegradability. For low solubility substances which have direct chronic toxicity data demonstrating no chronic toxicity at 1 mg/L or higher, these data take precedence such that no classification for long term toxicity is required.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4,5-dichloro-2-octyl-3(2H)- isothiazolone	HIGH	HIGH
copper 8-quinolinol	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
4,5-dichloro-2-octyl-3(2H)- isothiazolone	HIGH (LogKOW = 4.7295)
copper 8-quinolinol	LOW (LogKOW = 0.5382)

Mobility in soil

Ingredient	Mobility
4,5-dichloro-2-octyl-3(2H)- isothiazolone	LOW (KOC = 5796)
copper 8-quinolinol	LOW (KOC = 4649000)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	 Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Reduction Recycling Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Authority for disposal. Bury or incinerate residue at an approved site. Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
spent petroleum lubricating oils, hydrotreated (severe)	Not Available
naphtha petroleum, heavy, hydrotreated	Not Available
phosphoric esters	Not Available
4,5-dichloro-2-octyl-3(2H)- isothiazolone	Not Available
copper 8-quinolinol	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
spent petroleum lubricating oils, hydrotreated (severe)	Not Available
naphtha petroleum, heavy, hydrotreated	Not Available
phosphoric esters	Not Available
4,5-dichloro-2-octyl-3(2H)- isothiazolone	Not Available
copper 8-quinolinol	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

spent petroleum lubricating oils, hydrotreated (severe) is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous	International Agency for Research on Cancer (IARC) - Agents Classified by
Chemicals	the IARC Monographs - Not Classified as Carcinogenic
Australian Inventory of Industrial Chemicals (AIIC)	
naphtha petroleum, heavy, hydrotreated is found on the following regulatory	y lists
Australia Hazardous Chemical Information System (HCIS) - Hazardous	Chemical Footprint Project - Chemicals of High Concern List
Chemicals	International Agency for Research on Cancer (IARC) - Agents Classified by
Australian Inventory of Industrial Chemicals (AIIC)	the IARC Monographs - Not Classified as Carcinogenic
4,5-dichloro-2-octyl-3(2H)-isothiazolone is found on the following regulatory	/ lists
Australia Hazardous Chemical Information System (HCIS) - Hazardous	Australian Inventory of Industrial Chemicals (AIIC)
Chemicals	
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6	

copper 8-quinolinol is found on the following regulatory lists

(SUSMP) - Schedule 2International Agency for Research on Cancer (IARC) - Agents Classified byAustralia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4International Medicines and PoisonsInternational WHO List of Proposed Occupational Exposure Limit (OEL)	Australia Standard for the Uniform Scheduling of Medicines and Poisons	Australian Inventory of Industrial Chemicals (AIIC)		
(SUSMP) - Schedule 4 International WHO List of Proposed Occupational Exposure Limit (OEL)	(SUSMP) - Schedule 2	International Agency for Research on Cancer (IARC) - Agents Classified by		
	Australia Standard for the Uniform Scheduling of Medicines and Poisons	the IARC Monographs - Not Classified as Carcinogenic		
	(SUSMP) - Schedule 4	International WHO List of Proposed Occupational Exposure Limit (OEL)		
Australia Standard for the Uniform Scheduling of Medicines and Poisons Values for Manufactured Nanomaterials (MNMS)	Australia Standard for the Uniform Scheduling of Medicines and Poisons	Values for Manufactured Nanomaterials (MNMS)		
(SUSMP) - Schedule 5	(SUSMP) - Schedule 5			

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory

National Inventory	Status		
Australia - AIIC / Australia Non-Industrial Use	Yes		
Canada - DSL	No (4,5-dichloro-2-octyl-3(2H)-isothiazolone; copper 8-quinolinol)		
Canada - NDSL	No (spent petroleum lubricating oils, hydrotreated (severe); naphtha petroleum, heavy, hydrotreated; phosphoric esters)		
China - IECSC	Yes		
Europe - EINEC / ELINCS / NLP	Yes		
Japan - ENCS	Yes		
Korea - KECI	Yes		
New Zealand - NZIoC	Yes		
Philippines - PICCS	Yes		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	No (phosphoric esters)		
Vietnam - NCI	Yes		
Russia - FBEPH	No (spent petroleum lubricating oils, hydrotreated (severe); 4,5-dichloro-2-octyl-3(2H)-isothiazolone; copper 8-quinolinol)		
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.		

SECTION 16 Other information

Revision Date	04/12/2023
Initial Date	04/12/2023

SDS Version Summary

Version	Date of Update	Sections Updated
0.2	04/12/2023	Hazards identification - Classification

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC TWA: Permissible Concentration-Time Weighted Average
- PC STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit。
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China

- * EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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